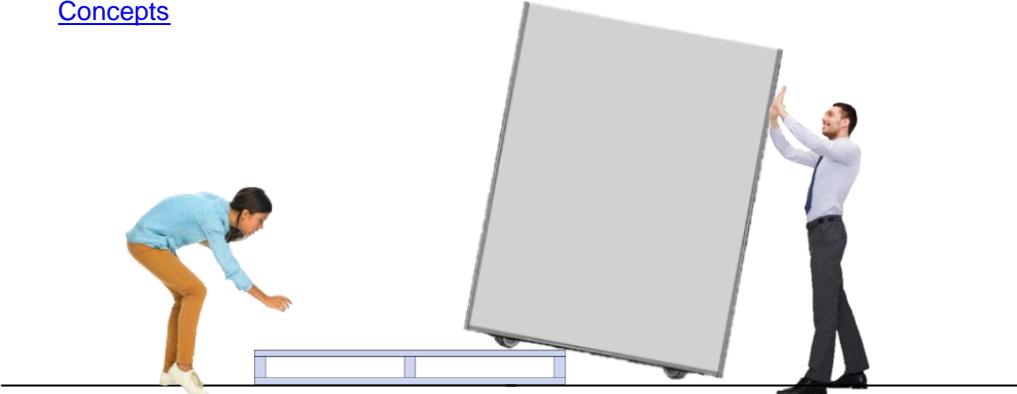
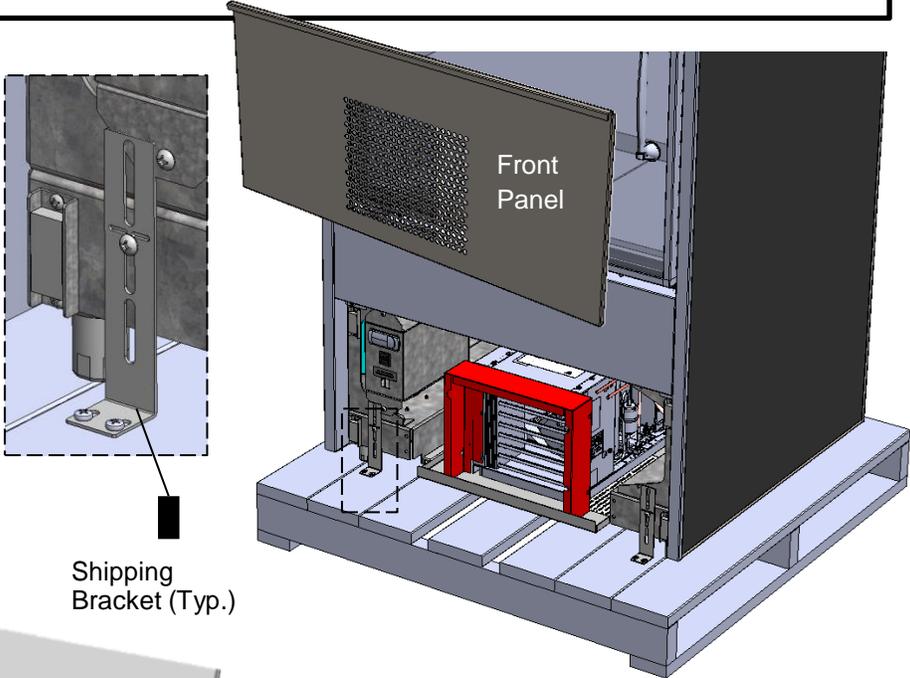


ARM Unit Initial Setup and Activation

I. Remove Front and Rear Panels

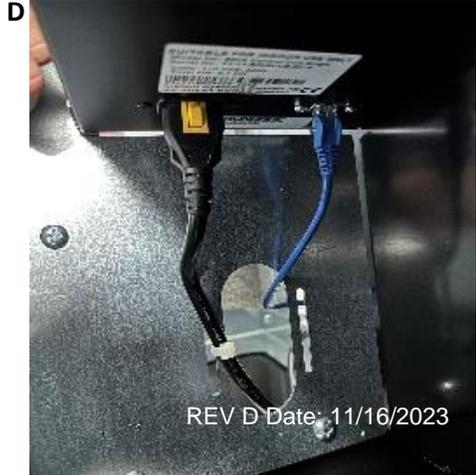
II. Disconnect Case from Skid

1. Remove shipping brackets that secure casters to skid.
2. *Important! Case is shipped with levelers in the DOWN position (for stability). To prevent damage to case, all levelers must be raised ALL THE WAY UP before moving unit off skid and into position.*
3. After levelers are raised, walk/slide case to edge of skid.
4. Gently ease front edge of case off the skid and onto the floor.
5. Tilt case forward and have assistant remove skid from under case.
6. Ease back side of the case to the floor.



III. Plug in Ethernet Cable

1. Slide case to the final position but leave room behind case.
2. Remove side panel (right side of case) by removing the two (2) 6-point hex screws [A].
3. Plug Ethernet Cable into wall jack.
4. With back panel still off, follow the Black power cable on the left side (facing back of the case) to find opening in bottom of shroud [B].
5. Feed Ethernet Cable through the opening [C].
6. Locate Ethernet Port to the right of the power cord and plug in cable [D].
7. Replace Side & Rear Panel



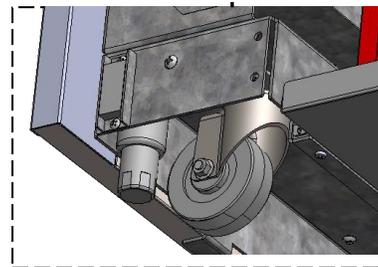
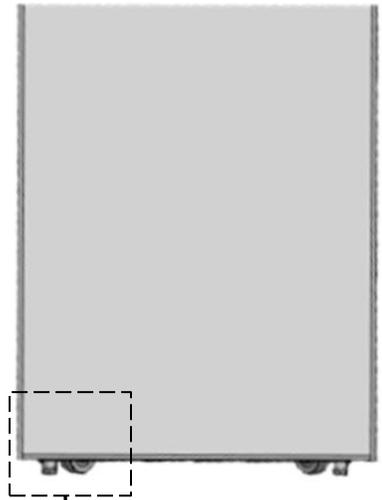
IV. Position & Align Alongside Other Cases

1. Before adjusting levelers, make certain that the case is in proper position and, if required, aligned with adjoining case(s).
2. This may require the repositioning of the case you are installing or the already positioned cases.

V. Adjusting Levelers

1. **Important!** After case is in proper position, levelers must then be **LOWERED** to floor.
2. Adjust levelers so the case is level and plumb. Depending upon case weight it may be necessary to use a pry bar to do so.
3. Use adjustable wrench to adjust leveler.
4. Do not use pry bar on end panel as it may chip.
5. Use pry bar **ONLY** on base frame to avoid damaging case.
6. See illustrations at right.
7. Click link for reference video.

[ARM Initial Setup | Structural Concepts](#)

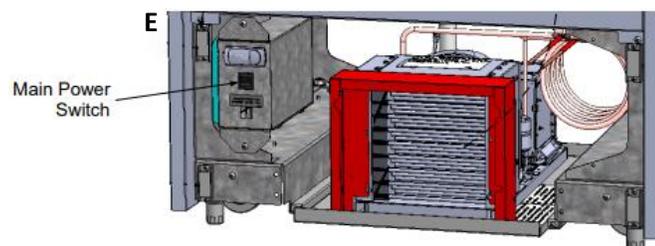


VI. Opening E-Box

1. Locate small manilla envelope containing two (2) keys taped to front door.
2. Insert keys into the two (2) locks, above and below the touchscreen, and turn so flat part of keys are parallel with ground.
3. E-Box door is held shut with magnets it will take a bit of force to get the door open.

VII. Powering On Case

1. Locate Main Power Switch on the Front Lower Left side of the Case and press on to start refrigeration compressor [E].
2. Press and hold Power Button inside the E-Box to power on UPS [F].



VIII. Replace Front Panel

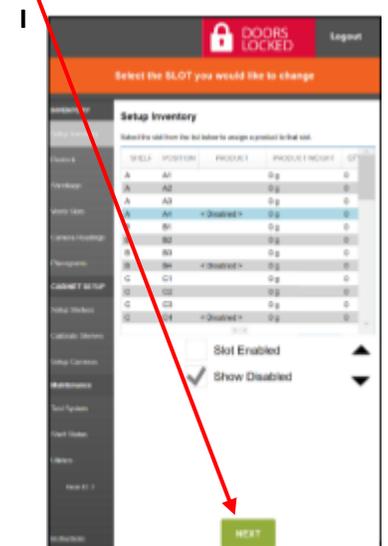
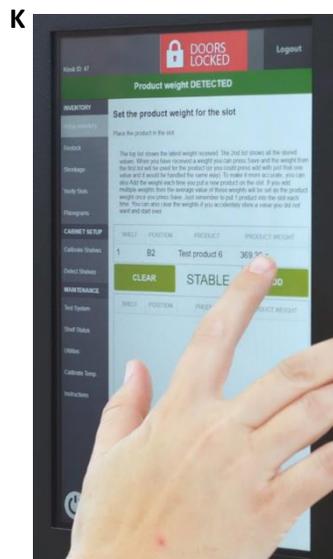
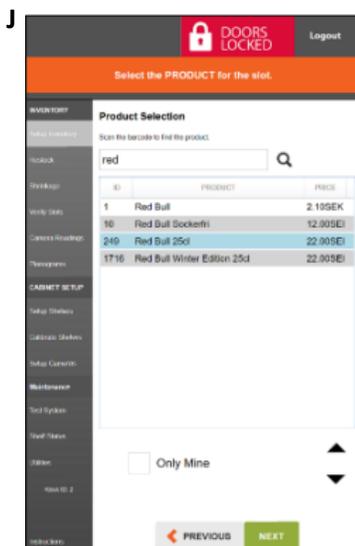
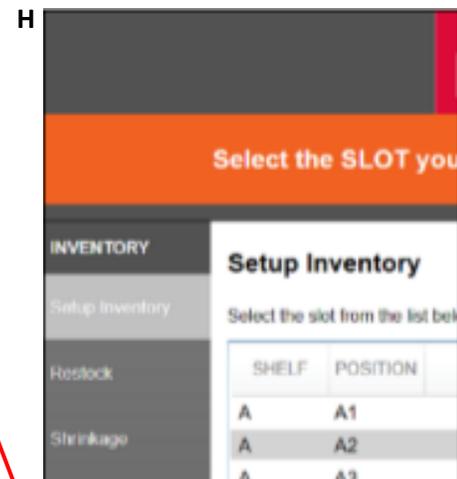
IX. Calibrating Shelves

1. Tap top left corner of touchscreen rapidly (at least 5x) to bring up admin log-in.
2. Enter log-in information received from iRS.
3. Press Red “Door Locked” Button at top of screen to unlock door.
4. Open the now unlocked door.
5. Find Planograms in the Menu Bar on the left side and select “SCC ARM Planogram”.
6. Load Planogram
7. Locate test weight in front of the UPS in the E-Box [G] and unscrew top.
8. Find “Calibrate Shelves” in the Menu Bar on the left side of the screen.
9. Select shelf; click “Next”.
10. Set test weight (1000 grams), click “Next”.
11. Place test weight in first bin on selected shelf
12. Once screen reads “Stable”; click “Calibrate”.
13. Repeat steps 11 & 12 above for rest of bins on selected shelf; click “Finish”.
14. Repeat steps 9 - 13 for rest of shelves.
15. Click link for reference video [ARM Shelf Calibration | Structural Concepts](#)



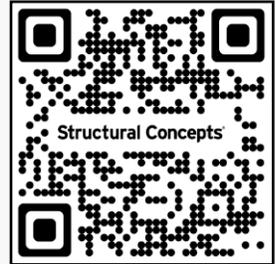
X. Inventory Setup

1. Once the shelves have been calibrated, select “Setup Inventory” [H] in the Menu Bar on the left side of the screen.
2. Pick Shelf and Position in which you would like to set up inventory; click “Next” [I].
3. Search for product in Product Inventory; click “Next” [J].
4. Place 1 product on shelf and wait for screen to read “Stable”; click “Add” [K].
5. Repeat step 4 above 2 more times to verify correct weight of product; click “Finish”.
6. Repeat steps 2 - 5 above for the rest of the bins.
7. Click link for reference video: [ARM Inventory Setup | Structural Concepts](#)



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